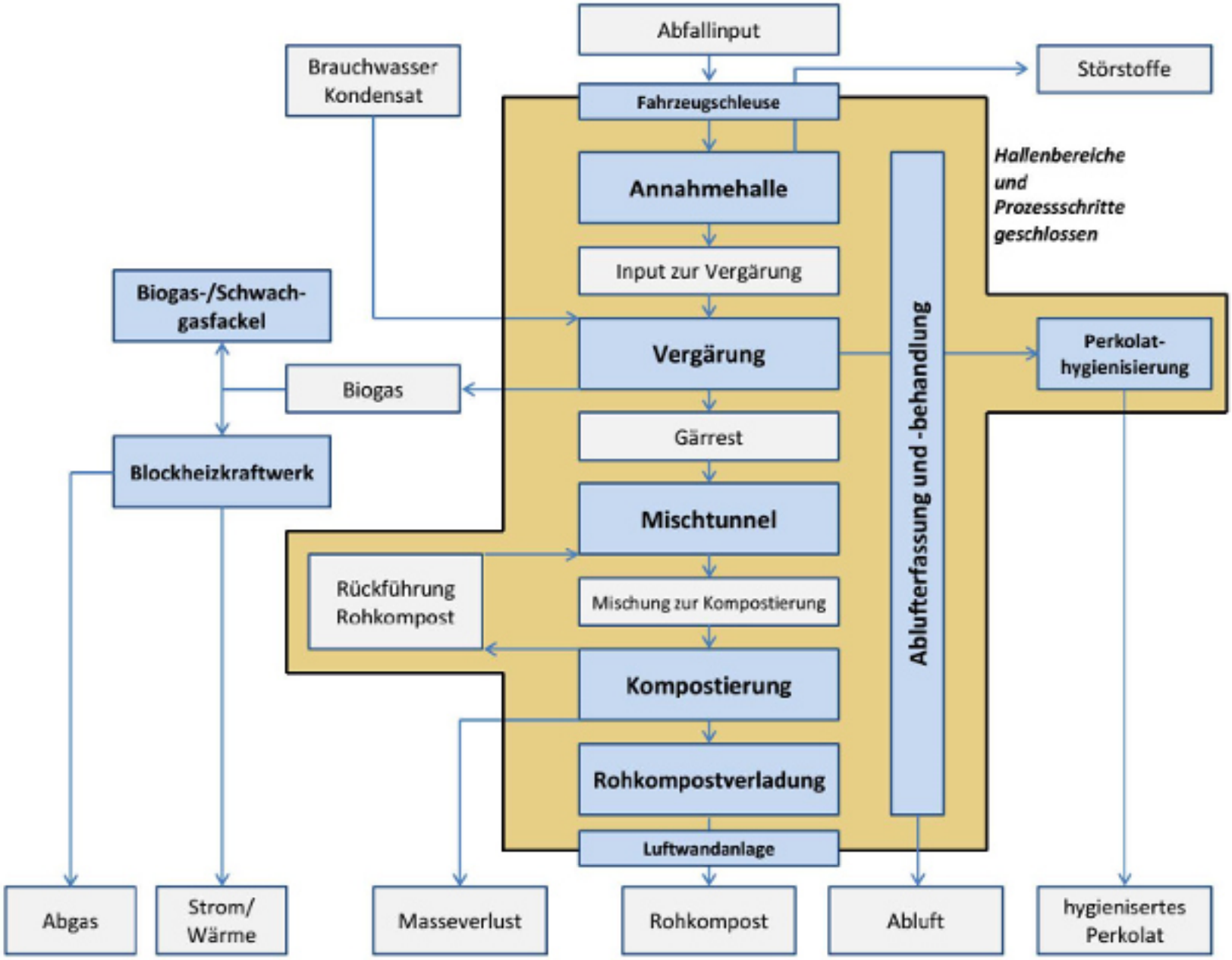Prozessschritte und Stoffströme